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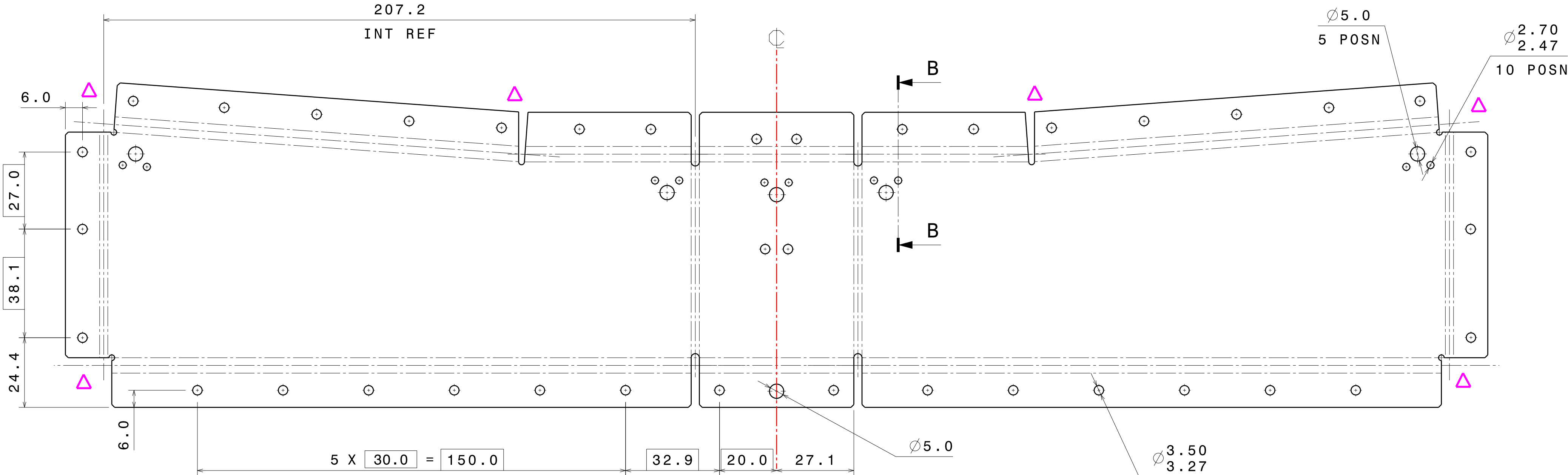
1

DRG NO QB21907

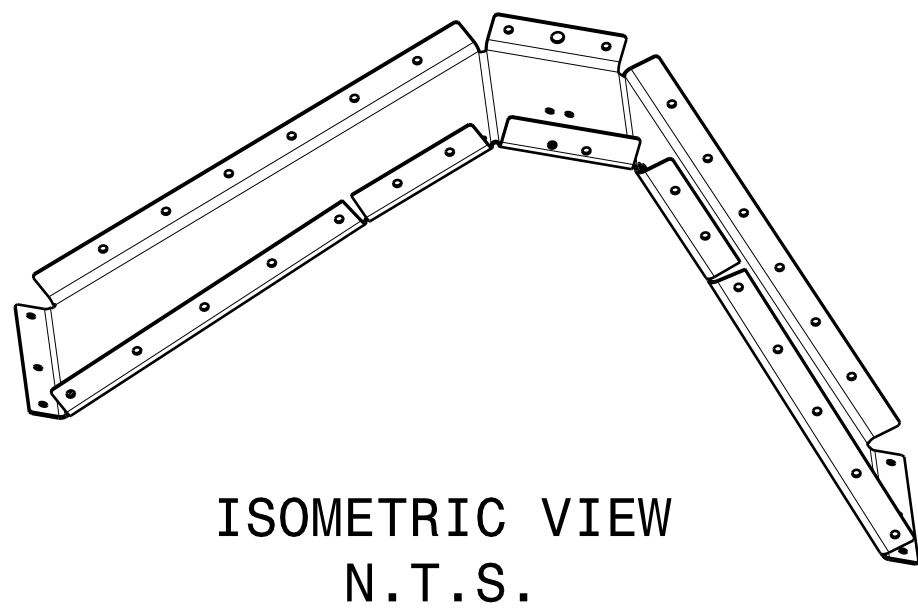
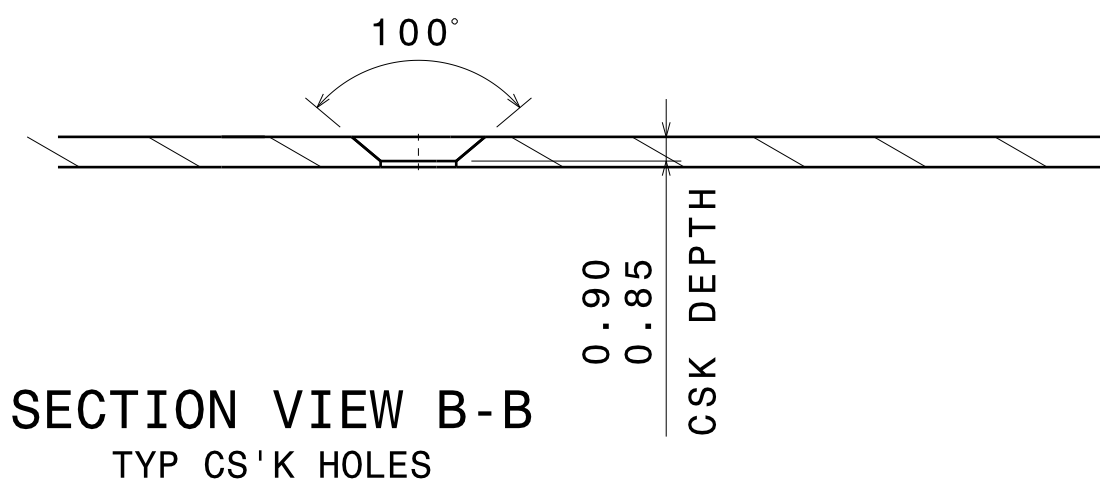
SH A * A

ISS P2Y

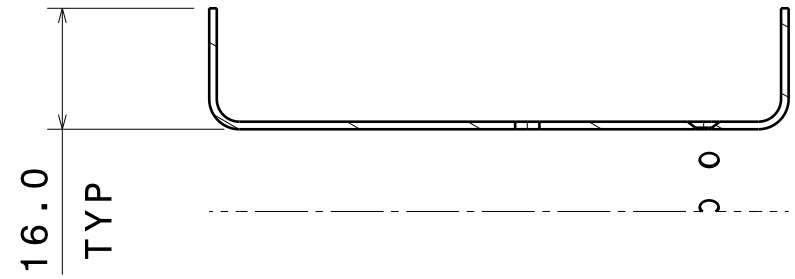
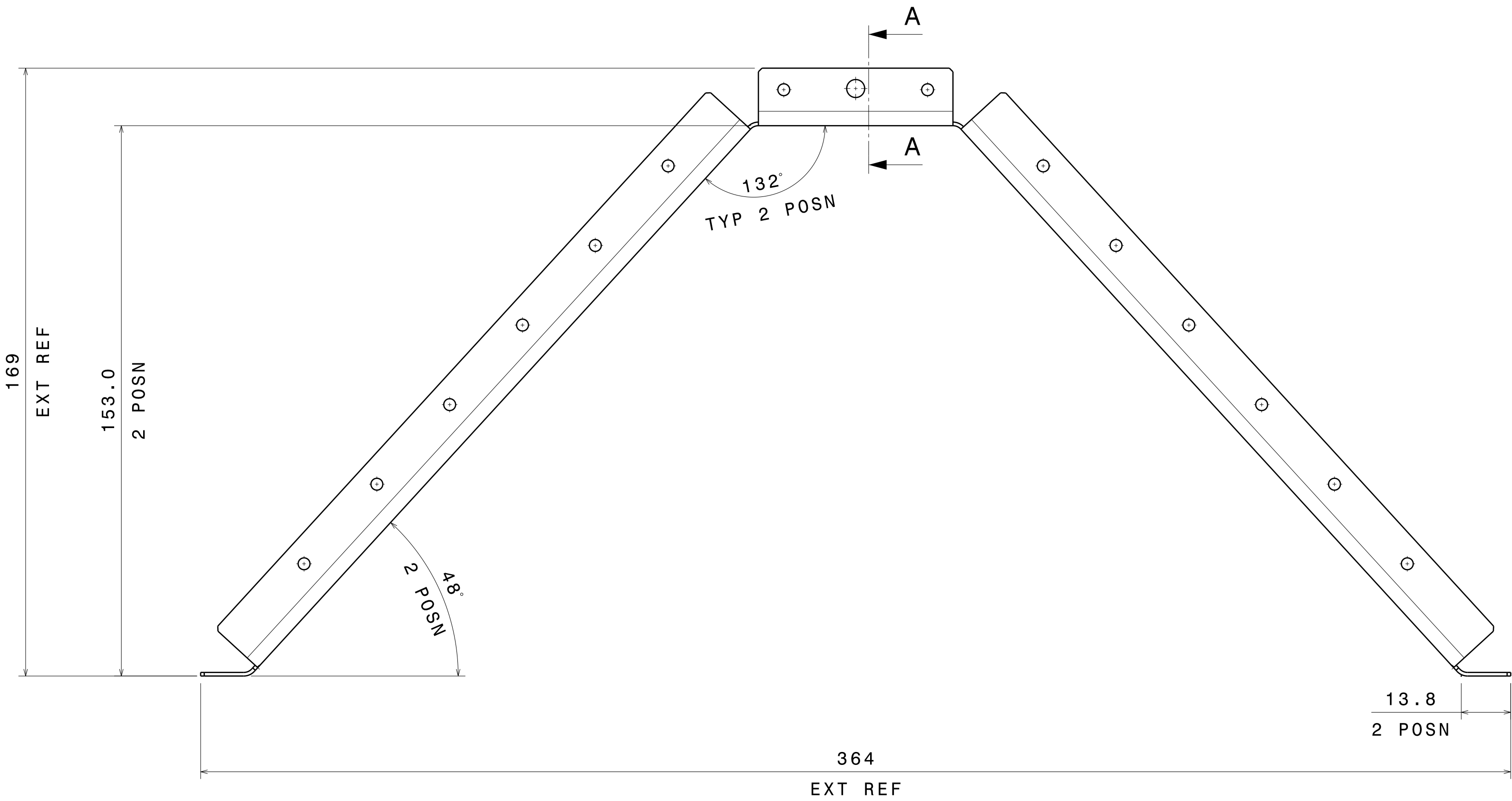
ZONE	ISS	DESCRIPTION	DATE	MODIFIED	APPROVALS
VARIOUS	P2Y	BEND RELIEF WAS 1MM. ECR R40792 INCORPORATED	8 OCT 2014	DRG CHCK: T CLARK	
		CHANGE CODE: PE	10 OCT 2014	PROJ ENGR:	
				MFG ENGR:	
				TECH APPL:	
			13 OCT 2014	DSGN APPL: D P SMITH	



FLAT PATTERN



ISOMETRIC VIEW
N.T.S.



SECTION A-A



NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\varnothing \pm \varnothing 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	

PART MARK TO QD5016

1 & 4

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	TOLERANCES ARE:			DRAWN BY B MITCHEM	25 SEP 2014	PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND			
	DECIMALS	ANGLES		DRG CHCK T CLARK	25 SEP 2014				
	X. ± 1.0	± 0.5 DEG		PROJ ENG		TITLE			
	.X ± 0.5		APPLICATION	MFG ENGR		PLATE			
	.XX ± 0.25		NEXT ASSY	TECH APPL					
	.XXX ± -			DSGN APPL					
	SURFACE FINISH 3.2		USED ON	DSGN APPL E C BULA	25 SEP 2014	SIZE A1	CAGE CODE U0088	DRG NO QB21907	ISS P2Y
	DO NOT SCALE DRAWING		OB05043	CONTRACT NO		SCALE 1:1	WEIGHT	SHEET A OF A	

CAD LOCATION UKEH_CATDRW-133205

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